

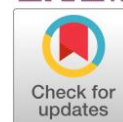
Electrolytes in the $[N_{13}pip]ClO_4-LiClO_4-Al_2O_3$ system for solid state lithium batteries

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Abstract

The transport, electrochemical, structural, and thermal properties of electrolytes in the ternary system $[N_{13}pip]ClO_4-LiClO_4-\gamma-Al_2O_3$ ($N_{13}pip$ is N-methyl-N-ethyl-piperidinium cation) were investigated at the molar ratio $[N_{13}pip]ClO_4:LiClO_4 = 0.82:0.18$. The addition of alumina leads to a change in the thermodynamic properties of the $[N_{13}pip]ClO_4-LiClO_4$ system that can be explained by a partial transfer of lithium perchlorate from the organic phase to the surface of $\gamma-Al_2O_3$. The highest ionic conductivity of $6.2 \cdot 10^{-4}$ S/cm at 110 °C was observed for the composition containing the volume fraction (f) of $\gamma-Al_2O_3$ equal to 0.5. The increase in conductivity compared to the binary system $0.82[N_{13}pip]ClO_4-0.18LiClO_4$ is achieved due to the amorphization of the organic salt near the salt/ $LiClO_4$ /oxide interfaces. Galvanostatic cycling with Li electrodes shows that composites with $f = 0.5$ are stable at 110 °C for at least 68 charge/discharge cycles, and the electrolyte is shown to be electrochemically stable up to 5 V. This system can be used as a solid-state electrolyte in lithium-ion current sources.

Keywords

solid state ionics
organic ionic plastic crystals
lithium-ion current sources
solid composite electrolytes
ionic conductivity

Key findings

- The transport, electrochemical, structural, and thermal properties of electrolytes in the ternary system $[N_{13}pip]ClO_4-LiClO_4-g-Al_2O_3$ were investigated.

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1. Introduction

Currently, lithium-ion current sources with liquid electrolytes are widespread. However, they have several disadvantages. Standard liquid electrolytes based on carbonates promote the lithium dendrite formation [1]. During the charge and discharge processes, non-uniform deposition of lithium occurs with the formation of needle-like structures – dendrites. Eventually, the dendrites can penetrate the separator and reach the cathode, causing a short circuit.

The second problem is related to the use of volatile solvents as a component of the liquid electrolyte. Due to the high saturated vapor pressure of these substances, there is a possibility of explosion and ignition of the device. In

addition, due to mechanical instability, there is a risk of electrolyte leakage. Another problem of chemical power sources with liquid electrolytes is the need for a separator to prevent short circuits. All of the above problems can be solved by replacing liquid electrolytes with solid electrolytes.

Organic ionic plastic crystals (OIPCs) have been recently used as solid electrolytes [2, 3]. Plastic crystals have a solid-solid phase transition to the structurally disordered phases, which can promote ion transport [4, 5]. OIPCs have good electrochemical stability [6], low saturated vapor pressure, high thermal stability [7], small entropy of mixing [8], and a relatively high ionic conductivity [9], which is achieved due to the rotational movement of organic groups [10, 11]. OIPCs based on imidazolium

[12], pyrrolidinium [14], piperidinium, tetraalkylammonium [14], and tetraalkylphosphonium [15] are being actively studied. To use these substances as solid-state electrolytes, target metal cations must be incorporated into the OIPC matrix to enable ionic conductivity of the desirable type. For this reason, OIPCs may be doped with alkali metal salts [16–19]. Another way to increase the conductivity of solid electrolytes is the heterogeneous doping [20, 21]. Metal-organic frameworks, metal and non-metal oxides, polymeric nanoparticles and porous materials can be heterogeneous additives [22–25]. In this case, the ionic conductivity increases due to forming a defect-enriched region near the interface due to the surface interaction between the OIPC and the heterogeneous additive [26].

For example, the addition of aluminum oxide ($\gamma\text{-Al}_2\text{O}_3$) was shown to increase the values of specific conductivity of N-methyl-N-butylpiperidinium tetrafluoroborate by three orders of magnitude: from $2.04 \cdot 10^{-7}$ to $1.72 \cdot 10^{-4}$ S/cm at 100 °C [22]. Introducing a heterogeneous additive into organic OIPC-lithium salt systems can significantly affect their physicochemical properties. Ternary systems including OIPC, lithium salt, and polymeric nanoparticles were investigated [27,28]. It was found that the introduction of heterogeneous polyvinylidene fluoride (PVDF) in N-ethyl-N-methylpyrrolidinium tetrafluoroborate ($[\text{C}_2\text{mpyr}]\text{BF}_4$) doped with 10 mol% LiBF_4 increased the ionic conductivity in phase II from $\sim 10^{-7}$ to $\sim 10^{-5}$ cm/cm due to the formation of disordered phase located near the interfaces between OIPC and polymer nanoparticles. However, the conductivity of high-temperature phase I decreased from $\sim 10^{-3}$ to $\sim 10^{-5}$ S/cm.

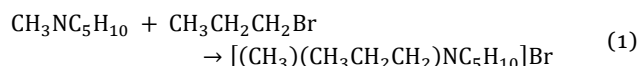
N-methyl-N-propylpiperidinium perchlorate $[\text{N}_{13}\text{pip}]\text{ClO}_4$ is one of the salts belonging to the OIPC class. It is known from the literature that organic ionic salts with $[\text{N}_{13}\text{pip}]^+$ cation and BF_4^- , PF_6^- , and Br^- anions are thermally stable up to nearly 230 °C. Still, their immobilization in such oxides as SiO_2 and MgO reduces the decomposition temperature [7]. It is also known that $[\text{N}_{13}\text{pip}]\text{TFSI}$ salt (TFSI- is (trifluoromethylsulfonyl)imide cation) has a wide electrochemical stability window [29].

In the present work, the effect of heterogeneous additive Al_2O_3 on transport, thermal, structural, and electrochemical properties of the electrolytes in the $[\text{N}_{13}\text{pip}]\text{ClO}_4\text{-LiClO}_4$ binary system was studied. Lithium perchlorate has a high electrochemical stability when used in lithium batteries [30]. Preliminary studies showed that in the binary system, $[\text{N}_{13}\text{pip}]\text{ClO}_4\text{-LiClO}_4$ eutectics exists with the eutectics point at nearly 18 mol.% LiClO_4 . At such a concentration of lithium salt, the system melts at 105 °C to a homogeneous liquid without the formation of other phases. That is why this composition was used for further investigations. The possibility of using the obtained composites as an electrolyte for lithium-ion batteries was investigated.

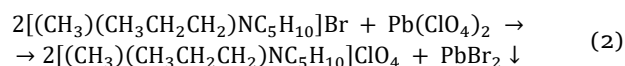
2. Experimental

2.1. Materials

N-methyl-N-propylpiperidinium perchlorate was synthesized in two steps. Firstly, 0.0827 mol of N-methyl piperidine, 0.1655 mol of n-propyl bromide, and 30 mL of acetonitrile were placed in a round bottom flask equipped with a magnetic stirrer and a reflux condenser. Then the mixture was boiled under stirring until the neutral reaction of wet indicator paper. As a result, N-methyl-N-propylpiperidinium bromide, $[\text{N}_{13}\text{pip}]\text{Br}$, was prepared according to the reaction:



The precipitate of $[\text{N}_{13}\text{pip}]\text{Br}$ was filtered off, washed with diethyl ether, and dried. In the second stage, a solution of 0.06736 mol $[\text{N}_{13}\text{pip}]\text{Br}$ in 20 mL water was added to 0.03368 M aqueous solution of lead perchlorate with the formation of a water solution of N-methyl-N-propylpiperidinium $[\text{N}_{13}\text{pip}]\text{ClO}_4$ by the reaction:



The obtained solution was separated from PbBr_2 by filtration and evaporated. For removal of traces of lead chloride, the precipitate was dissolved in acetonitrile, the remaining precipitate was filtered, and then the solution was evaporated again. The obtained product was finally recrystallized from a mixture of ethyl acetate and ethyl alcohol.

Lithium perchlorate was synthesized by the reaction between perchloric acid HClO_4 and lithium carbonate Li_2CO_3 according to the reaction:



Aluminum oxide $\gamma\text{-Al}_2\text{O}_3$ (surface area 200 m^2/g , specification IKT-02-6M; JSC Katalizator, Novosibirsk, Russia) was preheated in a muffle furnace at 600 °C for 2 h for dehydration.

To obtain the composites, $[\text{N}_{13}\text{pip}]\text{ClO}_4$ was mixed with LiClO_4 in a molar ratio of 0.82:0.18 with the addition of ethyl alcohol. The obtained mixture was dried in air and then in a vacuum oven at 170 °C for 12 h. The obtained binary system was mixed in with $\gamma\text{-Al}_2\text{O}_3$ in different ratios in the concentration range of 30–80 vol.% of $\gamma\text{-Al}_2\text{O}_3$. Further in the text, the parameter f will indicate the volume fraction of aluminum oxide.

2.2. Methods

The thermal properties of composites were investigated by differential scanning calorimetry using a DSC500 device. The samples were placed in aluminum pans and heated at a rate of 10 °C/min. The analysis was performed in an argon atmosphere at a flow rate of 0.05 L/min. The data recorded at the second heating are

presented in the paper. The structural properties were studied by X-ray diffraction on a BRUKER D8 ADVANCE diffractometer. For conductivity measurements, of the composites were compacted at 400 bar to pellets 0.5 cm in diameter with silver electrodes. The measurements were carried out at AC voltage in the frequency range of 30 Hz - 1 MHz by HP-4284A Hewlett Packard Precision LCR Meter in a vacuum of $5 \cdot 10^{-2}$ Torr in a stepwise temperature change mode in the range of 25–150 °C. Electrochemical studies were carried out on CR2032-type cells assembled in a glove box in an argon atmosphere. Electrochemical stability in contact with metallic lithium was investigated by galvanostatic cycling of symmetric cells with lithium electrodes at a current density of 0.05 mA/cm² and a temperature of 110 °C. Impedance data were obtained after cycling using the Electrochemical station Zive SP2. The electrochemical window was determined by linear voltammetry using a SmartStat PS-50 instrument at $T = 110$ °C. Stainless steel was used as the working electrode, and lithium metal was used as the reference electrode. The rate of potential sweep was 1 mV/s.

3. Results and Discussion

3.1. Thermal properties

During the first heating of the initial three-phase mixture from 25 to 190 °C, the interaction between the components takes place, accompanied by several peaks due to phase transitions in the organic salt and dehydration of the components. Therefore, for further analysis, only data obtained during the second heating were used. Figure 1 shows the as-obtained DSC curves in the temperature range of 30–190 °C.

A pure organic salt $[N_{13}pip]ClO_4$ has two overlapping thermal effects at 117 °C and 125 °C. The first peak refers to the transition to the high-temperature disordered phase characteristic of this class of compounds, and the second peak refers to melting. Two thermal effects are also observed for $[N_{13}pip]ClO_4$ containing 0.18 mole fraction of lithium perchlorate at $T \sim 60$ °C and $T \sim 105$ °C. The first thermal effect is due to the polymorphic phase transition, while the second one is due to melting. The decrease in melting temperature is due to the formation of a eutectic mixture with the composition $0.82[N_{13}pip]ClO_4 \cdot 0.18LiClO_4$. After doping with heterogeneous additive $\gamma-Al_2O_3$ in an amount of 30 vol.%, two thermal effects are observed at temperatures corresponding to the temperatures of thermal effects of pure organic salt. A possible reason for the observed effect is the high adhesion of lithium perchlorate to the surface of the oxide additive. As a result, the salt is practically completely transferred to the surface of the $\gamma-Al_2O_3$ particles, leading to the disintegration of the eutectic mixture to the mixture of pure $[N_{13}pip]ClO_4$ in which $LiClO_4/Al_2O_3$ particles are embedded. At higher concentrations of the $\gamma-Al_2O_3$, the intensity of the thermal effects of the ionic salt decreases, and at

the volume fraction of $\gamma-Al_2O_3$ $f \geq 0.5$, the thermal effects due to phase transition and melting of the salt vanish. The most possible reason for this is the transition of the salt to the amorphous state. This effect is typical for ionic salt-oxide systems and was previously observed in the systems $LiClO_4 \cdot A$ ($A = MgO$ [31], Al_2O_3 [32]), $(n-Bu)_4NBF_4 \cdot Al_2O_3$ [33], $[(CH_3)(n-C_4H_9)NC_5H_{10}]BF_4 \cdot X$ ($X = SiO_2, Al_2O_3$) [22], $(n-C_4H_9)NBF_4 \cdot Y$ ($Y = MgO, Al_2O_3$) [34, 35], N-ethyl-N-methyl pyrrolidinium bis(trifluoromethane sulfonyl)amide ($C_2mpyr[TFSI]$) - Z ($Z = TiO_2, SiO_2$) [36]. It was also observed in OIPC-polymer composite systems by NMR [37, 38].

3.2. Structural properties

Figure 2 shows the data of X-ray phase analysis of both initial compounds ($[N_{13}pip]ClO_4$, $LiClO_4$, the binary system $0.82[N_{13}pip]ClO_4 \cdot 0.18LiClO_4$ before and after doping with aluminum oxide.

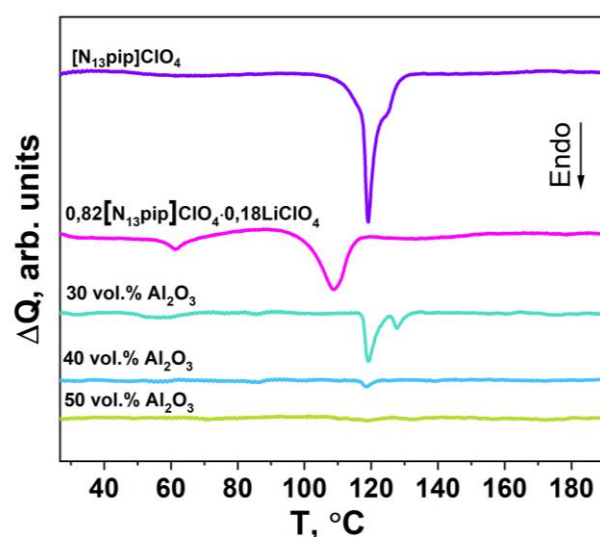


Figure 1 The DSC curves for some $[0.82N_{13}pip]ClO_4 \cdot 0.18LiClO_4 \cdot Al_2O_3$ composites.

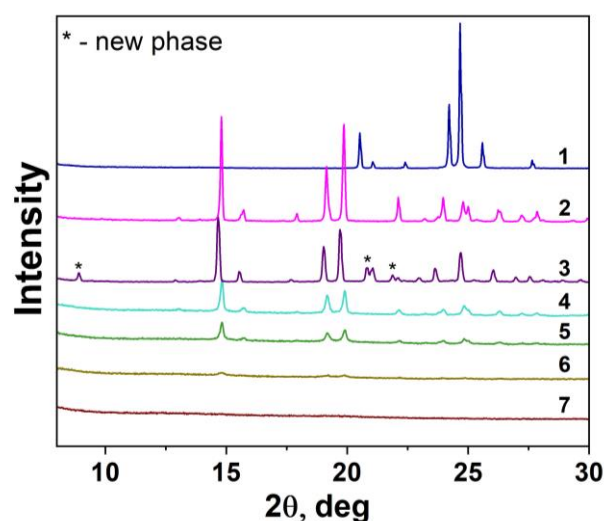


Figure 2 The diffraction patterns of pure $LiClO_4$ (1), pure $[N_{13}pip]ClO_4$ (2), initial mixture $0.82[N_{13}pip]ClO_4 \cdot 0.18LiClO_4$ (3) and composites $0.82[N_{13}pip]ClO_4 \cdot 0.18LiClO_4 \cdot Al_2O_3$ containing 30, 40, 50 and 60 vol.% alumina, curves (4), (5), (6) and (7), respectively.

It can be seen that in the binary system, there are reflections of pure N-methyl-N-propylpiperidinium perchlorate and reflections that do not correspond to any of the initial components of the mixture. These reflections may be related to a new phase of double salt. To identify a new phase, the phase diagram of the binary system $[N_{13}pip]ClO_4-LiClO_4$ should be investigated. Such work is in progress now. The introduction of $\gamma-Al_2O_3$ heterogeneous additive results in two effects (see curves (4)–(7) in Figure 2): (i) only the reflections corresponding to pure $[N_{13}pip]ClO_4$ are present in the X-ray patterns of $0.82[N_{13}pip]ClO_4-0.18LiClO_4-Al_2O_3$ composites. The observed effect correlates well with the results of differential scanning calorimetry and confirms the assumption that lithium perchlorate is adsorbed on the surface of aluminum oxide as an amorphous layer which gives no X-ray diffraction peaks; (ii) a marked decrease in the intensity of the reflections with increasing concentration of the heterogeneous dopant is observed. At the concentration of $\gamma-Al_2O_3 \geq 60$ vol.%, these reflections completely disappear. This effect also correlates with the data of thermal analysis, which confirms the assumption of partial or complete amorphization of N-methyl-N-propylpiperidinium perchlorate in the composites.

3.3. Transport properties

The dependence of specific conductivity on temperature is presented in Figure 3 in Arrhenius coordinates. Conductivity parameters are listed in Table 1. The conductivity values are reproduced in heating-cooling cycles, which indicates that the conductivity is not associated with metastable defects and is not due to protons of water adsorbed on the composite surface. The values of specific conductivity of the electrolyte $0.82[N_{13}pip]ClO_4-0.18LiClO_4$ abruptly change due to melting from nearly 10^{-7} S/cm to 10^{-3} S/cm (Table 1).

The addition of the heterogeneous additive leads to an increase in conductivity at temperatures below the melting point. At low concentrations of $0.1 \leq f \leq 0.4$ as well as for the pure $0.82[N_{13}pip]ClO_4-0.18LiClO_4$ electrolyte,

sharply increasing conductivity associated with melting is observed due to residual quantity of free salt or eutectics in the composites. At concentrations $0.5 \leq f \leq 0.8$, no jump change in conductivity is observed. Moreover, at a concentration of, $f = 0.5$, the temperature dependence of conductivity is not linear in Arrhenius coordinates. The observed effect may be related to the fact that at $f \leq 0.5$ the conductivity curves can be described by Arrhenius dependences over the whole temperature region.

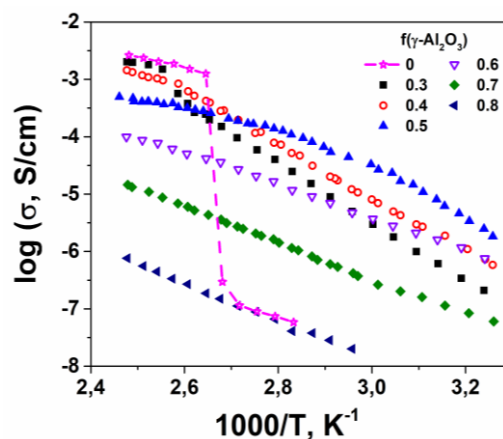


Figure 3 The temperature dependence of conductivity for composites (The third heating).

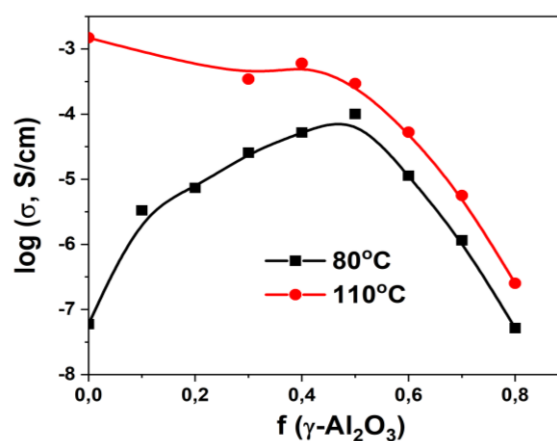


Figure 4 The dependence of composites conductivity on the volume fraction of Al_2O_3 .

Table 1 Ionic conductivity parameters of $(1-f)\{0.18[N_{13}pip]ClO_4-0.82LiClO_4\}-fAl_2O_3$ composites, where f is the volume fraction of alumina.

f	σ_{80} (S/cm)	σ_{110} (S/cm)	E_a (eV)	$\log A$
0	$5.8 \cdot 10^{-8}$	$1.5 \cdot 10^{-3}$	0.52 ± 0.02^a 0.35 ± 0.02^b	2.8 ± 0.2^a 4.4 ± 0.3^b
0.1	$8.3 \cdot 10^{-6}$	–	1.20 ± 0.02	14.8 ± 0.3
0.2	$7.4 \cdot 10^{-6}$	–	1.25 ± 0.03	15.1 ± 0.4
0.3	$2.5 \cdot 10^{-5}$	$3.8 \cdot 10^{-4}$	1.06 ± 0.01	13.1 ± 0.1
0.4	$5.2 \cdot 10^{-5}$	$6.2 \cdot 10^{-4}$	0.96 ± 0.01	11.9 ± 0.1
0.5	$1.1 \cdot 10^{-4}$	$3.2 \cdot 10^{-4}$	VFT ^c	VFT ^c
0.6	$1.2 \cdot 10^{-5}$	$5.0 \cdot 10^{-5}$	0.60 ± 0.01	6.20 ± 0.08
0.7	$1.2 \cdot 10^{-6}$	$6.0 \cdot 10^{-6}$	0.65 ± 0.01	5.92 ± 0.07
0.8	$4.1 \cdot 10^{-8}$	$2.7 \cdot 10^{-7}$	0.68 ± 0.01	5.0 ± 0.2

^a below melting temperature;

^b above melting temperature;

^c curve is non-linear in Arrhenius coordinates and can be described by Vogel-Fulcher-Tamman (VFT) equation.

The thermal, structural, and conductivity data can be interpreted in terms of the qualitative scheme presented in Figure 5. The overall concentration range can be separated into four regions:

- at low concentration of the alumina below the first percolation threshold all oxide particles are covered with the LiClO_4 layer, which in turn is covered by a layer of the amorphous phase of $[\text{N}_{13}\text{pip}]\text{ClO}_4$ located near the $\text{LiClO}_4/[\text{N}_{13}\text{pip}]\text{ClO}_4$ interfaces. As lithium perchlorate partially transfers from the initial composite to the alumina surface, the remaining volume of the composite is depleted in LiClO_4 ;

- as the concentration of alumina rises, the volume fraction of the amorphous phase increases; at $f \sim 0.5$ this phase occupies a total volume of $[\text{N}_{13}\text{pip}]\text{ClO}_4$ in the composites, and the conductivity reaches a maximum. The conductivity of the amorphous phase has non-Arrhenius behavior and can be described by the Vogel-Fulcher-Tammann equation, which is typical of amorphous compounds [39-41];

- further increase in the oxide additive content leads to a decrease in the concentration of the amorphous phase of $[\text{N}_{13}\text{pip}]\text{ClO}_4$, and at sufficiently high concentration of oxide, in the vicinity of the second percolation threshold, ionic transport occurs along the $\text{LiClO}_4/\text{Al}_2\text{O}_3$ interfaces.

- the conductivity is due to $[\text{N}_{13}\text{pip}]\text{ClO}_4$, which is in the amorphous state. Interestingly, at $f > 0.5$, $s(T)$ dependences follow Arrhenius dependences over the whole temperature region.

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- further increase in the oxide additive content leads to a decrease in the concentration of the amorphous phase of $[\text{N}_{13}\text{pip}]\text{ClO}_4$, and at sufficiently high concentration of oxide, in the vicinity of the second percolation threshold, ionic transport occurs along the $\text{LiClO}_4/\text{Al}_2\text{O}_3$ interfaces. As shown earlier [32] nanocomposites $\text{LiClO}_4\text{-Al}_2\text{O}_3$ have a high ionic conductivity. Despite this, in the composites under study the concentration of LiClO_4 is not sufficiently high, the conductivity can be measured up to $f = 0.8$;

- at very high alumina concentrations above the second percolation threshold the conductive regions are separated, all conductivity pathways are broken, and the composites are insulators.

Table 2 shows the conductivity of some composite electrolytes found in the literature. It can be said that the transport properties of our system are comparable to those of other composite electrolytes.

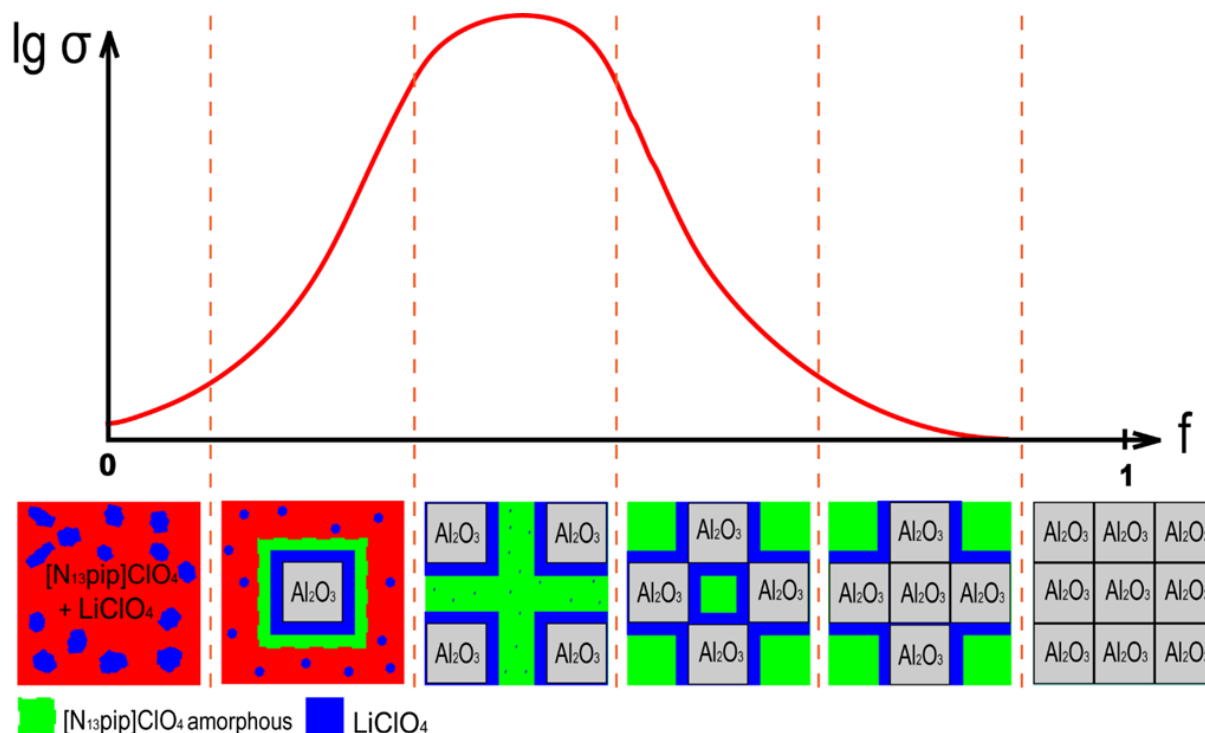


Figure 5 Schematic representation of composite morphology and conductivity isotherm as a function of oxide additive concentration.

Table 2 Conductivity of some composite electrolytes.

System	Conductivity at 40 °C	Reference
PEO-LiClO ₄ -Al ₂ O ₃	~2·10 ⁻⁵	[42]
LLZTO/PVDF-HFP	~3·10 ⁻⁵	[43]
PAN-TiO ₂ -LiClO ₄	~6·10 ⁻⁶	[44]
[C ₂ mpyr][TFSI]- LiTFSI-polymer nanoparticles	~1·10 ⁻⁷	[27]
LiClO ₄ -Al ₂ O ₃	~2·10 ⁻⁵	[32]
[N ₁₃ pip]ClO ₄ -LiClO ₄ -Al ₂ O ₃	~4·10 ⁻⁶	This work

3.4. Galvanostatic test

Galvanostatic tests were performed for samples containing 40 and 50 vol.% aluminum oxide. Cycling was carried out at 110 °C in a symmetrical cell with lithium electrodes. The test sample was a disk of 2 cm² area with a thickness of 1 mm. The current density was 0.05 mA/cm². The results of galvanostatic cycling of the sample containing 50 vol.% Al₂O₃ are shown in Figure 6. It can be seen that the curves are symmetrical, indicating that the electrodes are identical. During the cycling, the voltage values were in the range of 1.5–1.6 V. At the same time, a slight increase in the potential during cycling was observed. The reason for this is most likely the formation of the SEI layer at the electrode/electrolyte interface.

The impedance hodograph of the cell and the equivalent circuit after galvanostatic tests are shown in Figure 7. The equivalent circuit includes 3 impedances connected in series: Z₁ – composite electrolyte resistance, Z₂ – charge transfer resistance and the electrode impedance represented by the constant phase element CPE₃.

$$Z_1 = [1/R_1 + Y_1^0(i\omega)^{n_1}]^{-1} \quad (4)$$

$$Z_2 = [1/R_2 + Y_2^0(i\omega)^{n_2}]^{-1} \quad (5)$$

$$CPE_3 = Y_3^0(i\omega)^{n_3} \quad (6)$$

The impedances (1) and (2) include the active resistances, R₁ and R₂, connected in parallel to the constant phase elements CPE₁ and CPE₂, respectively. Each CPE is defined by the terms Y₁⁰, Y₂⁰, and Y₃⁰ the exponents n₁, n₂, and n₃, respectively. The fitting of the theoretical dependence to the experimental data was carried out using the ZView program. The fitting curve is shown in Figure 7, and the parameters of the equivalent circuit are listed in Table 3.

Figure 8 shows the results of galvanostatic tests of a symmetric cell with a sample containing 40 vol.% Al₂O₃. The cycling was carried out at 110 °C in a symmetrical cell with lithium electrodes. The sample tested was a disk of 2 cm² area with a thickness of ~0.3 mm.

The current density was 0.05 mA/cm². It can be seen that qualitatively the results of cycling of this sample are similar to the results of galvanostatic tests of composite containing 50 vol% Al₂O₃. The results of galvanostatic cycling indicate that the samples under study have an appreciable contribution to lithium-ion conductivity.

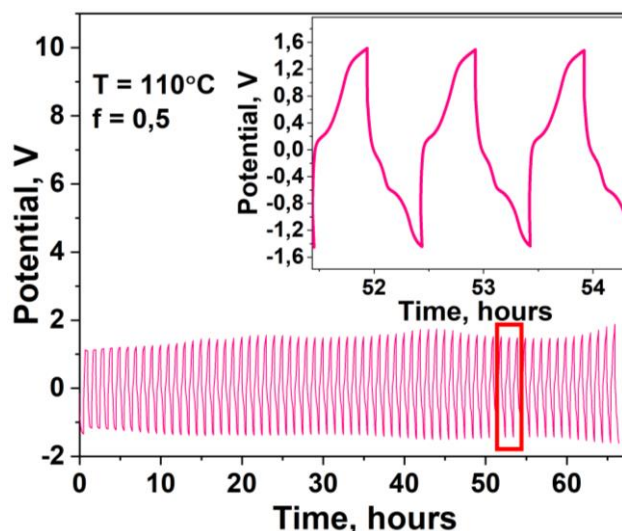


Figure 6 Galvanostatic cycling curve obtained for the cell Li/[0.82N₁₃pip]ClO₄-0.18LiClO₄-Al₂O₃/Li with the electrolyte containing *f*(Al₂O₃) = 0.5.

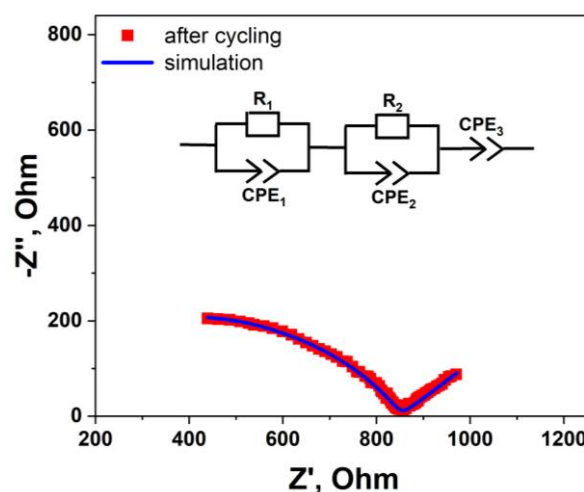


Figure 7 Nyquist curve obtained at 110 °C after galvanostatic cycling test for cell Li/[0.82N₁₃pip]ClO₄-0.18LiClO₄-Al₂O₃/Li containing *f*(Al₂O₃) = 0.5.

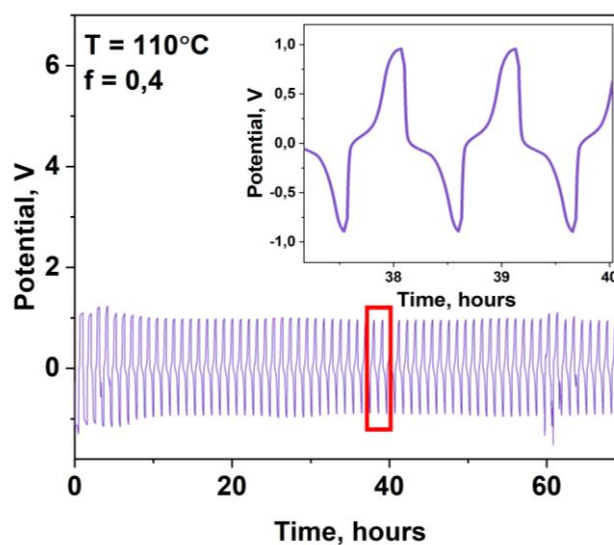


Figure 8 The galvanostatic cycling for 68 h for Li/[0.82N₁₃pip]ClO₄-0.18LiClO₄-Al₂O₃/Li cell with volume fraction of Al₂O₃ *f* = 0.4.

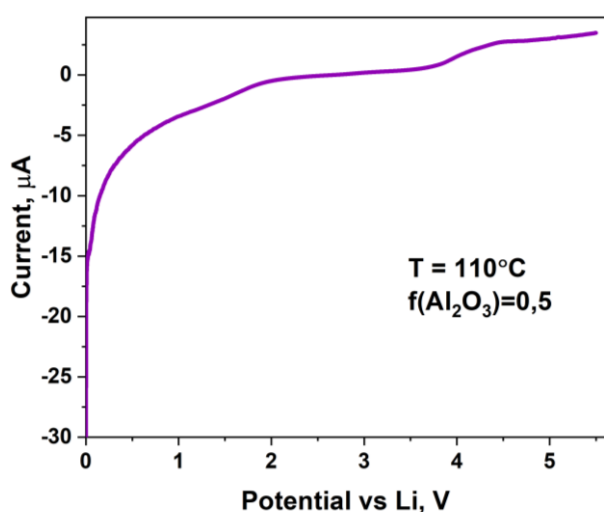
Table 3 Equivalent circuit parameters obtained for the sample before and after galvanostatic cycling.

Parameter	Before cycling	After cycling
R_1	166±40	189±0,9
R_2	910±45	661±1
Y_1^o	$(2.7±0.7)·10^{-7}$	$(1.1±0.1)·10^{-6}$
n_1	0.73±0.05	0.61±0.01
Y_2^o	$(4.2±0.4)·10^{-7}$	$(6.0±0.8)·10^{-8}$
n_2	0.405±0.006	0,627±0.009
Y_3^o	$(2.3±0.1)·10^{-4}$	$(4.15±0.05)·10^{-3}$
n_3	0.64±0.01	0.407±0.007

It may be explained by the partial dissolution of lithium perchlorate in the amorphous phase of the organic salt.

3.5. Electrochemical stability

The electrochemical stability window of the composite concerning lithium was determined using the linear amperometry method in the voltage range of 0–5.5 V at a potential sweep rate of 1 mV/s in a cell where stainless steel (SS) was used as the working electrode (cathode) and lithium metal SS/[0.82N₁₃pip]ClO₄-LiClO₄-Al₂O₃/Li was used as the reference electrode (anode). As a test sample, a composite containing 50 vol% was taken. The obtained curve is shown in Figure 9. It can be seen that there is an increase in current up to 2 V after which the current value is near zero up to a voltage of ~3.7 V. From 3.7 V and up to ~4.4 V, an increase in current by ~2.5 mA is observed. Further, the current value does not change until ~4.8 V, after which the current starts to increase. A possible reason for such behavior is the formation of a passivation layer on the surface of the steel electrode in the voltage range of 3.7–4.4 V, which prevents further electrochemical decomposition up to 4.8 V. Thus, it can be concluded that this composite electrolyte remains stable up to 5 V.

**Figure 9** Linear voltammetry curve of Li/{[0.82N₁₃pip]ClO₄-0.18LiClO₄-Al₂O₃}/SS cell with volume fraction of Al₂O₃ $f = 0.5$.

4. Limitations

The mechanism of ion conduction in OIPC has not been fully understood at this time. There is ongoing debate in the literature about this topic. In this work, we propose a possible mechanism for ionic conductivity in a composite material based on OIPC. However, further research is needed to confirm this hypothesis. For example, techniques such as infrared (IR), nuclear magnetic resonance (NMR), and Raman spectroscopy could provide valuable insights into the physical and chemical processes that occur in composites.

5. Conclusions

The composites 0.82[N₁₃pip]ClO₄-0.18LiClO₄-Al₂O₃ obtained from eutectic mixture of the organic salt [N₁₃pip]ClO₄ and lithium perchlorate with the nanocrystalline additive of γ -alumina with the specific surface area of 200 m²/g were synthesized, and their thermal, structural, transport and electrochemical properties were investigated. It was found that when a heterogeneous additive of aluminum oxide is added, the amorphization of the organic salt [N₁₃pip]ClO₄ takes place, and at the alumina volume fraction of $f = 0.5$ the salt completely transforms to the amorphous state.

At the same time, lithium perchlorate partially transfers from the bulk of the initial composite to the oxide surface. As a result, the composite becomes depleted in LiClO₄ as evidenced by the thermal analysis data. The conductivity of the composites increases with the alumina volume fraction. The maximum conductivity is achieved at the volume fraction of γ -Al₂O₃ $f = 0.4$ – 0.5 . At such a concentration of the oxide, the conductivity exhibits non-Arrhenius behavior typical for amorphous conductors. According to galvanostatic cycling data, lithium ions give an appreciable contribution to the overall conductivity of the composites, and they can be used as solid electrolytes in lithium-ion batteries.

• Supplementary materials

No supplementary materials are available.

• Conflict of interest

The authors declare no conflict of interest.

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